

FILLX MARBLE MASTIC WHITE

Version No. 02

Date: 15.01.16



FILLX MARBLE MASTIC WHITE

FillX marble mastic white is an excellent system for fast repairing of marble pitting, cracks, staircase marble moulding repairing and marble bonding. Its white color gives natural finish; dry cement color can be added to give desired shades.

Applications

It can also be used for joint filling in marble flooring. Its thixotropic consistency gives liberty to repair marble statues without changing its angle during application, can cut easily with marble cutting tools and after polishing gives even & glossy surface finish (Surface quality depends upon the quality of polishing tools used). It has excellent UV resistance.

How to use

The surface should be clean and dried before application. Color or fillers can be added prior to the addition of catalyst (Part-B). Take out required quantity of Part A and mix Part B in the ratio of 100:3. After mixing FillX (Part-A & B) application can be done with putty knife. Do not return the mixed material into the container as this may gel the entire material with time. Initial setting time is 3-5 minutes and final curing will take 30 to 40 minutes depending upon the temperature. Higher temperature reduces the setting time of the mix. After 30 minutes, sanding or cutting can be done as per standard marble tools.

Properties

Key Data

[Resin]

Physical State	:	Thixotropic paste
Appearance	:	Opaque
Color	:	White
Viscosity @ 25°C	:	4000000-6000000 cps

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TECHNICAL DATA SHEET

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Sp. Gravity : 1.85-1.95

[Hardener]

Physical State : Soft paste

Appearance : Opaque

Color : White

[Curing Properties]

Curing time : 2-3 min

Mixing Ratio (R : H) : 100 : 3

Shore-D : 85-90

Shear Strength : 80-100 kg/cm²

Shelf Life : 1 year (unopened container)

(Storage Temp 2-40°C)

Hazardous decomposition products : Oxides of carbon; aldehydes, acids and other organic substances may be formed during combustion or elevated temperature (>500° F) degradation.

Disposal : Regular procedures approved by local authorities

Storage

Product should be stored below 40°C in a cool & dry place away from sunlight in properly tight container.

Handling precautions

Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult material safety data sheet.

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Packing

500 gm, 1 kg & 1.5 kg



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